

#11/D
OK
4/2/03

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

APPLN. OF: SAKUMA et al.
SERIAL NO.: 10/074,961
FILED: February 13, 2002
FOR: CIRCULAR-SHAPED METAL STRUCTURE, METHOD ...
GROUP: 2852
EXAMINER: ROBERT B. BEATTY DOCKET: AMANO A275 DIV

Assistant Commissioner of Patents
Washington, D.C. 20231

SUPPLEMENTAL AMENDMENT B UNDER RULE 116

Dear Sir:

Supplementing Amendment B previously filed, please amend the Application as follows:

IN THE CLAIMS:

Please amend claims 1, 16 and 18, to read as follows:

1. (Thrice Amended) A circular-shaped hollow metal structure fabricated by spinning working and having a thickness equal to or smaller than 0.09 mm, wherein a reduction rate of a thickness of said circular-shaped hollow metal structure after spinning worked to a thickness of said circular-shaped hollow metal structure before spinning worked is equal to or greater than 40%, said circular-shaped metal structure having a Vickers hardness Hv equal to or greater than 380 after spinning worked.

HAYES SOLOWAY P.C.
130 W. CUSHING ST.
TUCSON, AZ 85701
TEL. 520.882.7623
FAX. 520.882.7643

175 CANAL STREET
MANCHESTER, NH 03101
TEL. 603.668.1400
FAX. 603.668. 567